

ABSTRACT

5 A blow head mechanism for and I.S. machine
wherein the blow head has a final blow tube. The
final blow tube is supported for vertical
displacement between an up position where the open
end of the final blow tube is proximate the top of a
blown parison and a down position where the open end
of the final blow tube is proximate the bottom of a
blown parison. The final blow tube is oscillated a
10 plurality of times during the time when the blow
head is "on".

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